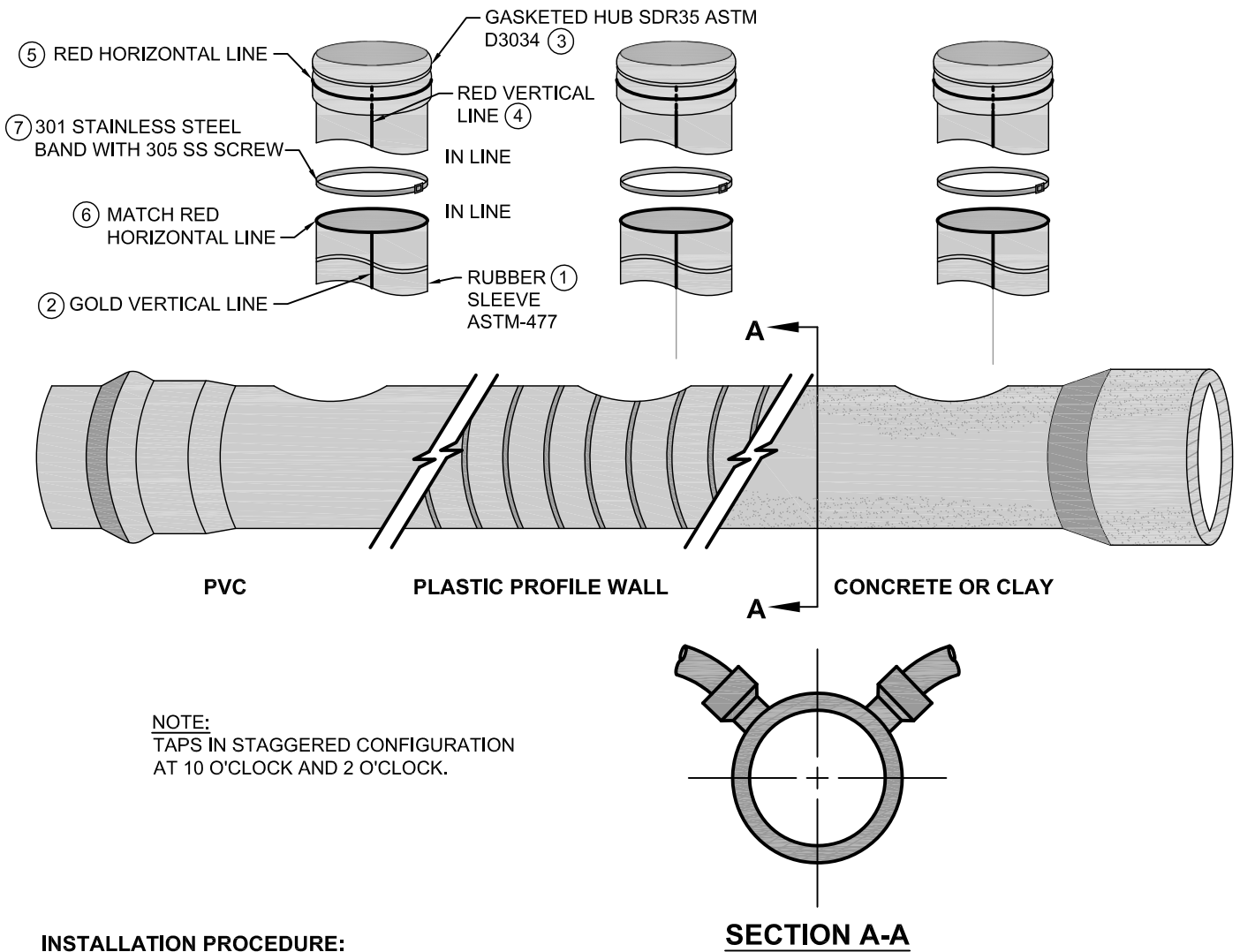


## INSERTA TEE



**NOTE:**  
TAPS IN STAGGERED CONFIGURATION  
AT 10 O'CLOCK AND 2 O'CLOCK.

**INSTALLATION PROCEDURE:**

1. CORE THE PROPER SIZE HOLE.
2. INSERT THE RUBBER SLEEVE (1) IN THE CORED HOLE WITH THE GOLD VERTICAL LINE (2) FACING TO THE SIDE OF MAIN LINE. THE UPPER SEGMENT SHOULD BE ON TOP OF THE WALL OR RIB AND THE LOWER SEGMENT (PVC, PROFILE WALL, AND POLYETHYLENE PIPE ONLY) SHOULD BE ON THE INSIDE OF THE PIPE.
3. APPLY THE INSERTA TEE SOLUTION (SUPPLIED BY MANUFACTURER) TO THE INSIDE OF THE RUBBER SLEEVE AND TO THE OUTSIDE OF THE PVC HUB ADAPTER. CAUTION! - DO NOT USE AN OIL BASED LUBRICANT.
4. PLACE THE PVC HUB ADAPTER (3) INTO THE RUBBER SLEEVE. MAKE SURE THAT THE RED VERTICAL LINE (4) ON THE PVC HUB ADAPTER IS IN LINE WITH THE GOLD VERTICAL LINE (2) ON THE RUBBER SLEEVE.
5. PLACE A 2x4 BOARD ONTO THE TOP OF THE PVC HUB ADAPTER.
6. THE RED HORIZONTAL LINE (5) AT THE TOP OF THE HUB ADAPTER IS A DEPTH MARK. THIS TELLS THE INSTALLER HOW FAR TO DRIVE THE ADAPTER INTO THE RUBBER SLEEVE. DRIVE THE PVC HUB ADAPTER INTO THE RUBBER SLEEVE TO WHERE THE HORIZONTAL RED LINE (5) ON THE PVC HUB ADAPTER (3) MEETS THE TOP OF THE RUBBER SLEEVE (6).
7. PLACE THE STAINLESS STEEL BAND (7) AROUND THE TOP OF THE RUBBER SLEEVE AND TIGHTEN.
8. INSTALL PIPE IN NORMAL MANNER.

COPYRIGHT © 2016 SOUTHGATE WATER & SANITATION DISTRICTS

<b>REVISED</b>		 <b>Southgate</b> <small>WATER &amp; SANITATION DISTRICTS</small>	SCALE
BY	DATE		<b>NOT TO SCALE</b>
		<b>OPTIONAL SERVICE CONNECTION TO EXISTING MAINS 15" AND LARGER</b>	ISSUE DATE
			<b>FEBRUARY 2016</b>
			SHEET
			<b>1 OF 1</b>
			DRAWING NO.
			<b>SS-15</b>